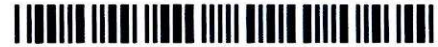




Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D3285-1
Job Sheet 213462



Part No: D3285-1

Job Qty: ²¹ 16 pcs

Part Name: Cap



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/28/20

Job Tracking No:

Created By: Dana Andrews

Due Date: 10/20/20

Description:

Type: Stock

Note: DWG REV A IPP A 04.07.14 New issue KJ/JLM IPP Rev:B Now on Waterjet 07-03-06 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	16 pcs		10/20/20	0.17	1.07	Waterjet - Flow		20/10/15
120	QC 8	16 pcs		10/20/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
							QC 8 - 66		
							QC 8 - 73		
							QC 8 - 82		

OCT 16 2020 40:00

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150 Packaging 3-1 - Stock - B4B 16 pcs

10/20/20

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

Packaging 3 - 37 - B4B

DAS
28
9-89

OCT 16 2020

160 QC 21 - SA

16 pcs

10/20/20

0.00 0.00

QC 21 - SA - 21

QC 21 - SA - 70

QC 21 - SA - 9

QC 21 - SA - 77

QC 21 - SA - 28

OCT 19 2020 DAS
70
9-89

Part Op 120 - QC8- Inspect parts - second check)

Descriptions: 150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	2.4432 sf (.1527 ea)	100-Waterjet - Flow - 1	5232779

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.080	2	145	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Cap	6.160inches $\pm$ 0.030	6.190 6.130		
2	Cap	2.900inches $\pm$ 0.030	2.930 2.870		
3	Cap	0.098inches + 0.005 -0.000 <i>-0.001</i>	0.103 0.098		
4	Cap	0.129inches + 0.005 -0.000 <i>-0.001</i>	0.134 0.129		
5	Cap	0.420inches $\pm$ 0.010	0.430 0.410		
6	Cap	1inches $\pm$ 0	1 1		
7	Cap	0.720inches $\pm$ 0.010	0.730 0.710		
8	Cap	0.200inches $\pm$ 0.010	0.210 0.190		
9	Cap	0.280inches $\pm$ 0.010	0.290 0.270		

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Container No: S306601



Part: D3285-1

Job No: 213462

Serial No/Batch: S306601

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/15/20